

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

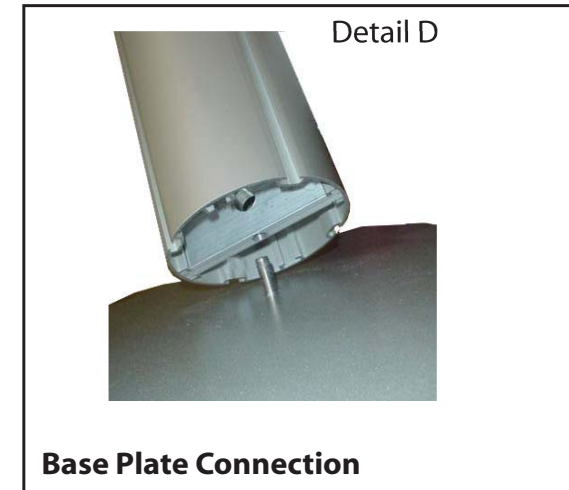
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

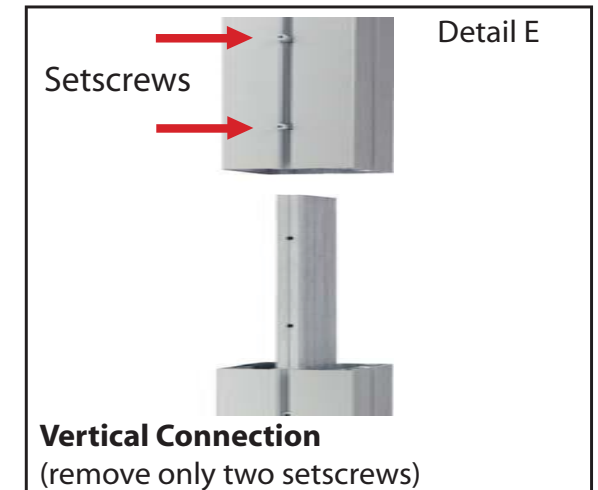
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

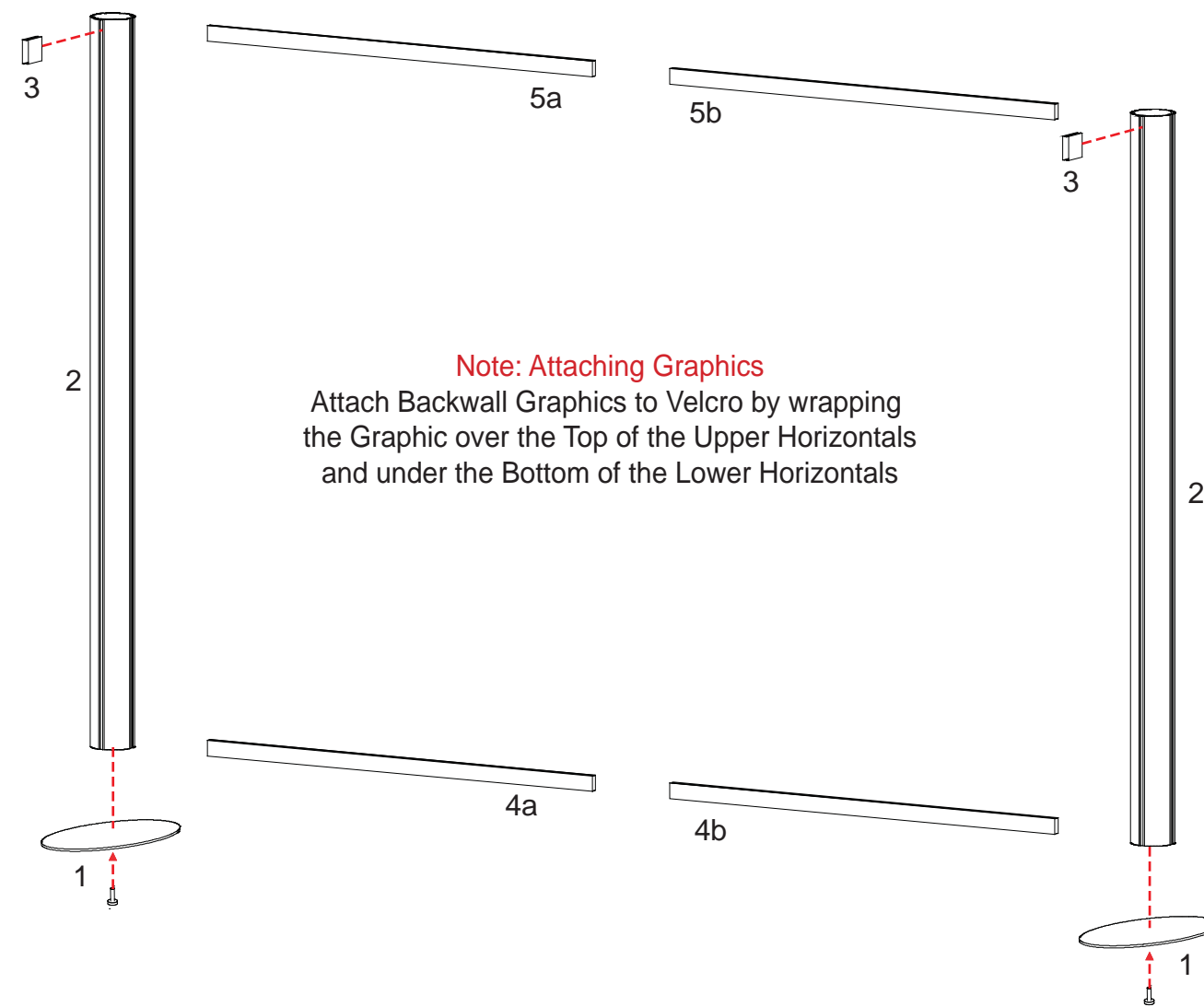
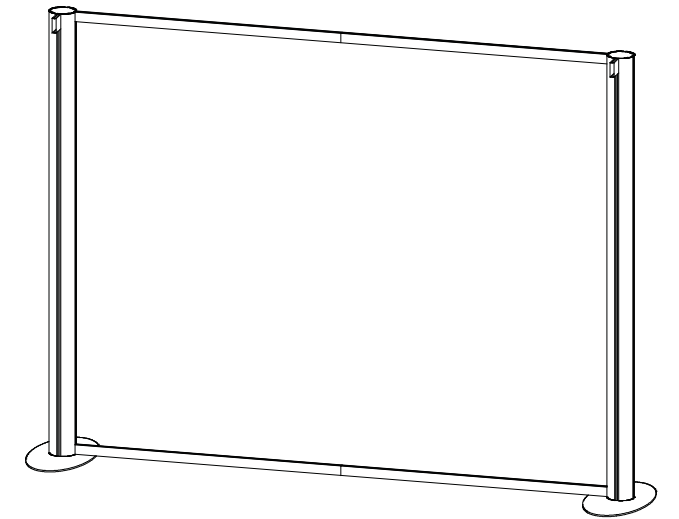
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item	Quantity	Description
1	2	Base Plate
2	2	84" h Vertical Extrusion
3	2	3" Extrusion Connector for Header Attachment
4a/4b	1/1	49.6" Horizontal Extrusion w/ Velcro Attached to Top of Extrusion
5a/5b	1/1	49.6" Horizontal Extrusion w/ Velcro Attached to Bottom of Extrusion

Steps:

- 1) Attach vertical extrusions [2] to base plates [1], see detail D on general info page.
- 2) Connect horizontal extrusions together [4a to 4b and 5a to 5b].
- 3) Attach horizontal assemblies between vertical extrusions [2].
- 4) Attach header connectors [3] to top of vertical extrusions [2].



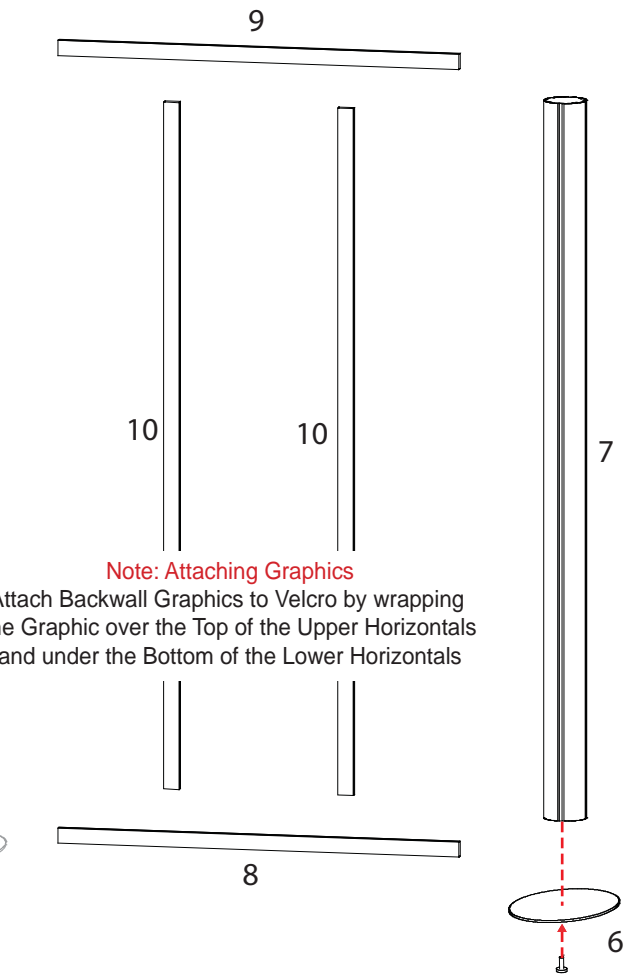
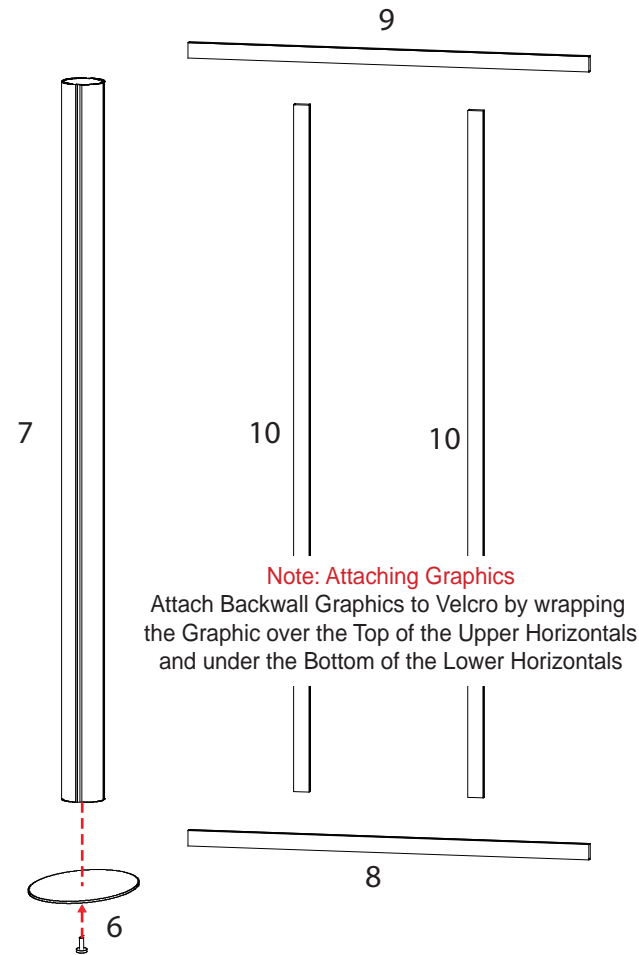
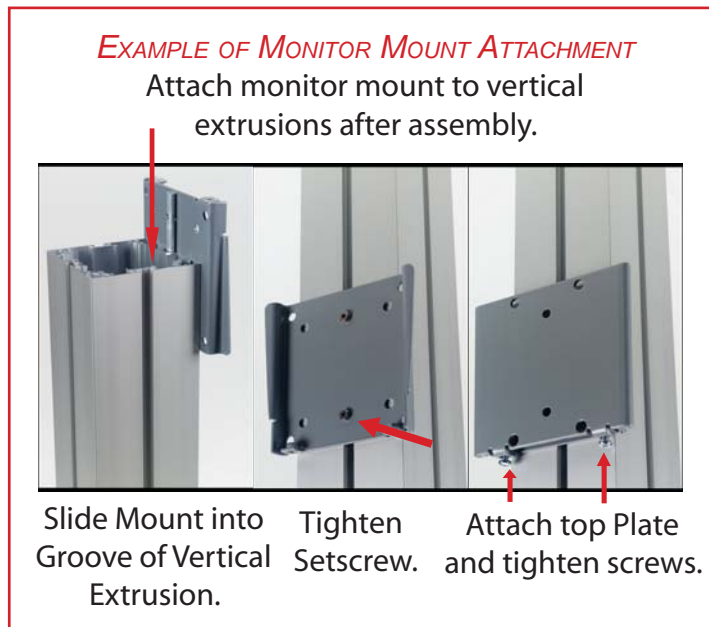
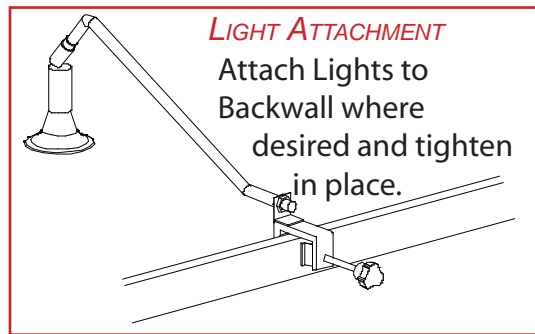
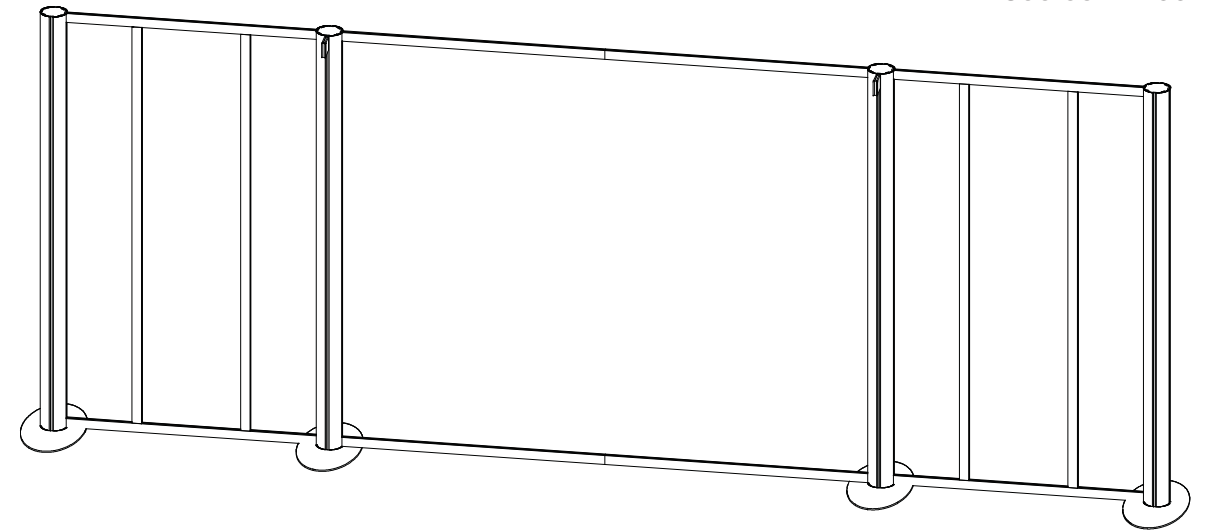
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Item	Quantity	Description
6	2	Base Plate
7	2	84"h Vertical Extrusion
8	2	47.2040" Horizontal Extrusion w/ Velcro Attached to Top of Extrusion
9	2	47.2040" Horizontal Extrusion w/ Velcro Attached to Bottom of Extrusion
10	4	80.418"h Vertical Extrusion w/ Holes for Graphic Attachment

Steps:

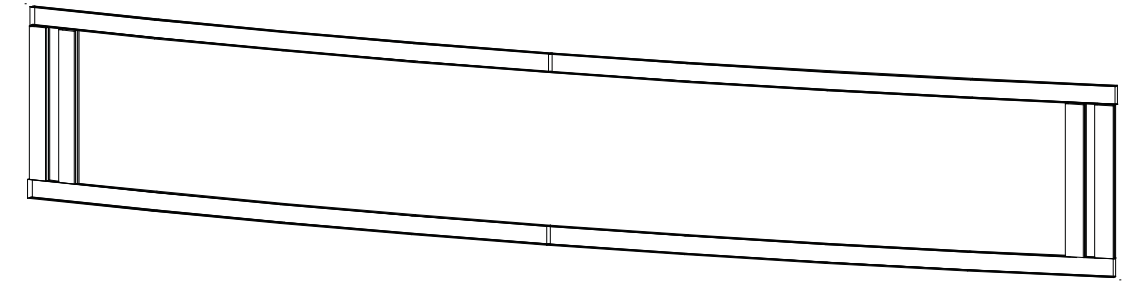
- 1) Attach vertical extrusions [7] to base plates [6], see detail D on general info page.
- 2) Attach horizontal extrusions [8 and 9] between vertical extrusions [2 and 7].
- 3) Attach vertical extrusions [10] between horizontal extrusions [8 and 9], leave loose.



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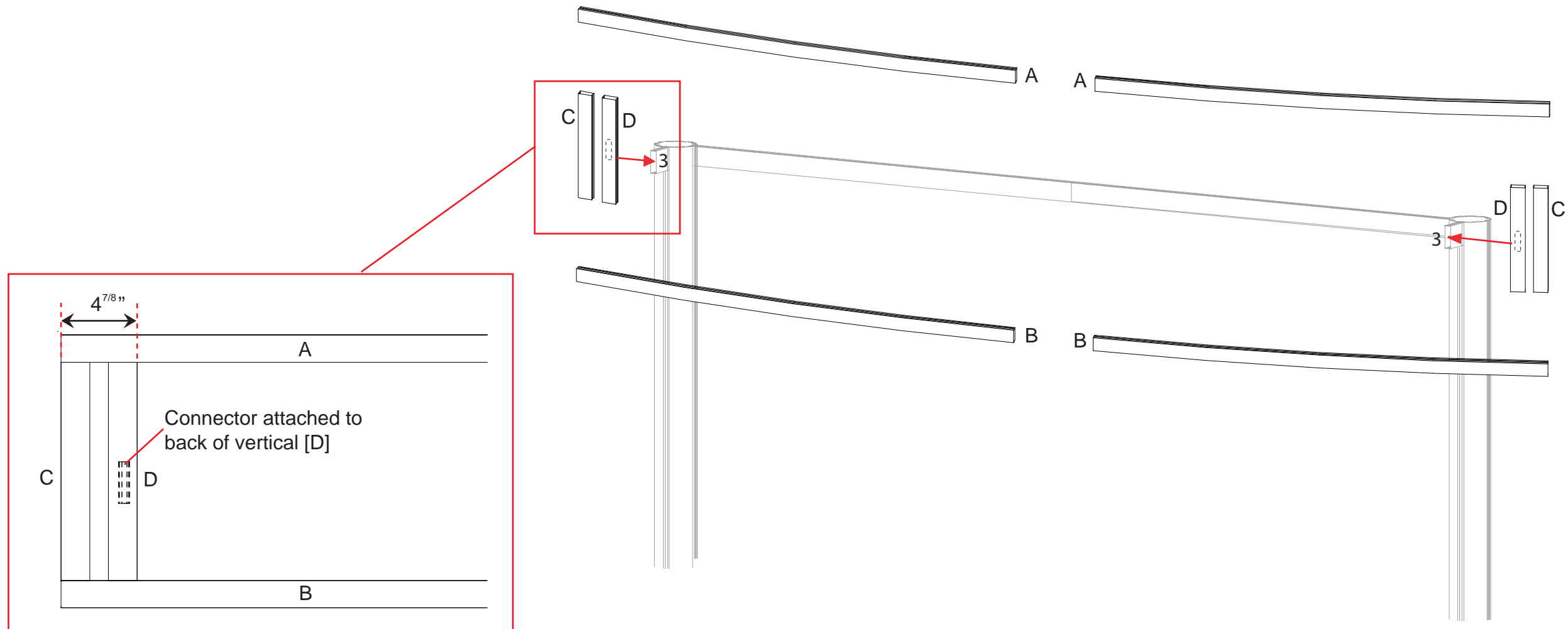
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Item	Quantity	Description
A	2	Curved Extrusion
B	2	Curved Extrusion
C	2	Horizontal Extrusion
D	2	Horizontal Extrusion w/ Connector Attached to Back of Extrusion



Steps:

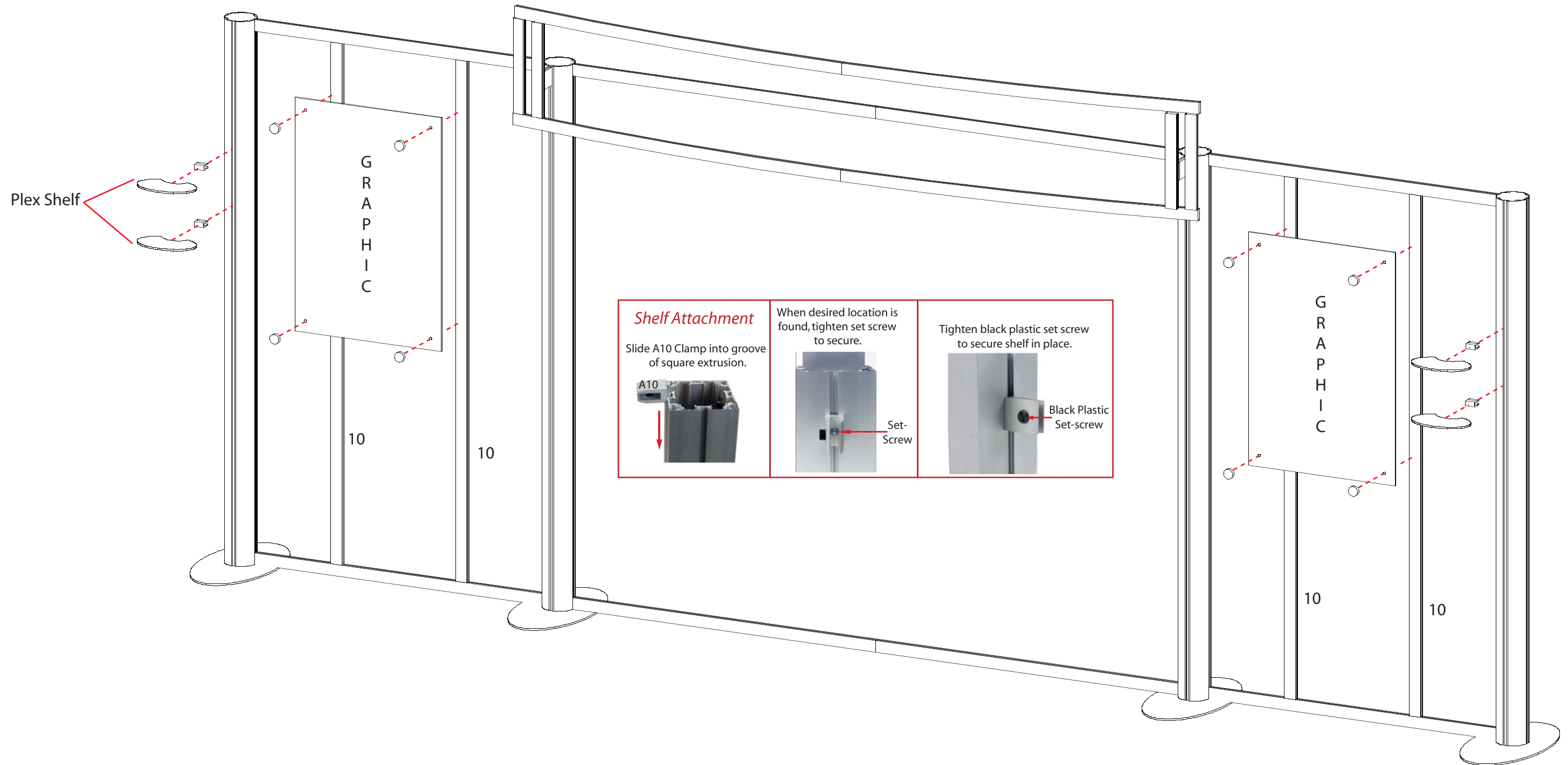
- 1) Connect curved horizontal extrusions together [A to A and B to B].
- 2) Attach vertical extrusions [C and D] between horizontal assemblies, see detail below.
- 3) Apply pillow case graphic to assembled frame.
- 4) Attach assembled header w/ graphic to connectors [D to 3] as shown.



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Steps:

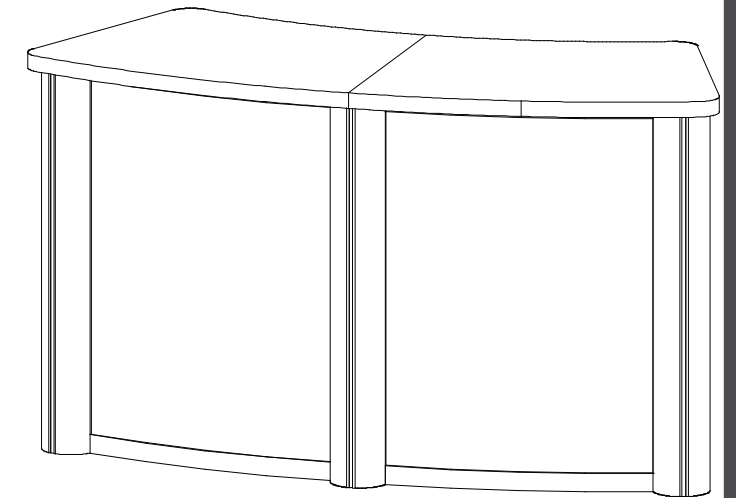
- 1) Attach graphics to vertical extrusions [10] using standoff caps, then tighten vertical extrusions [10] in place.
- 2) Attach plex shelves to vertical extrusions [7] using A10 clamps, see shelf attachment detail.



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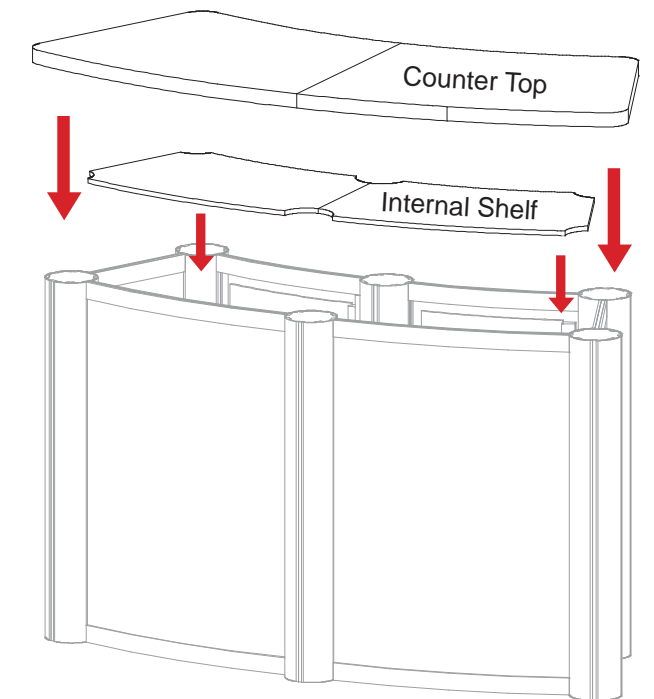
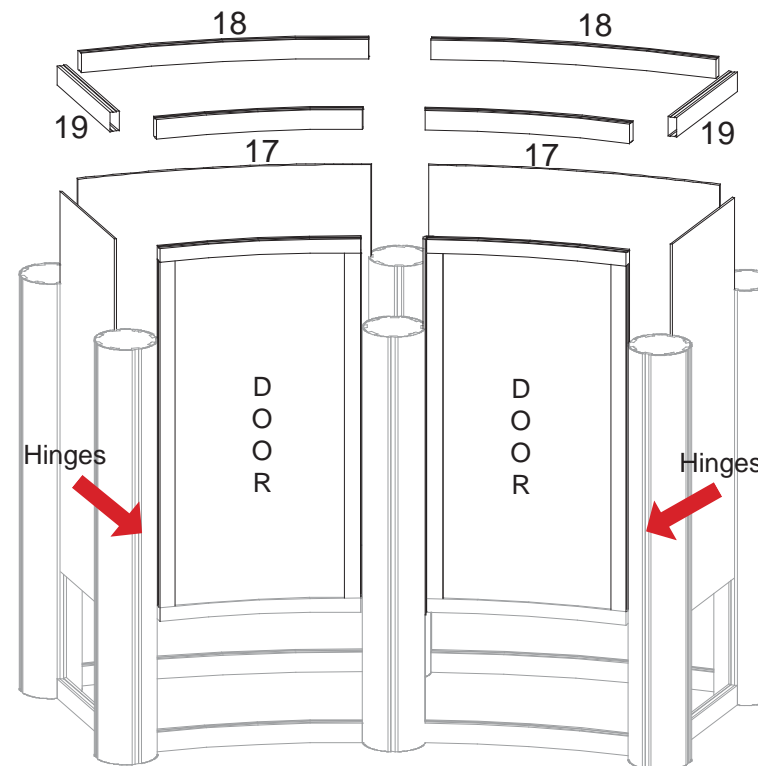
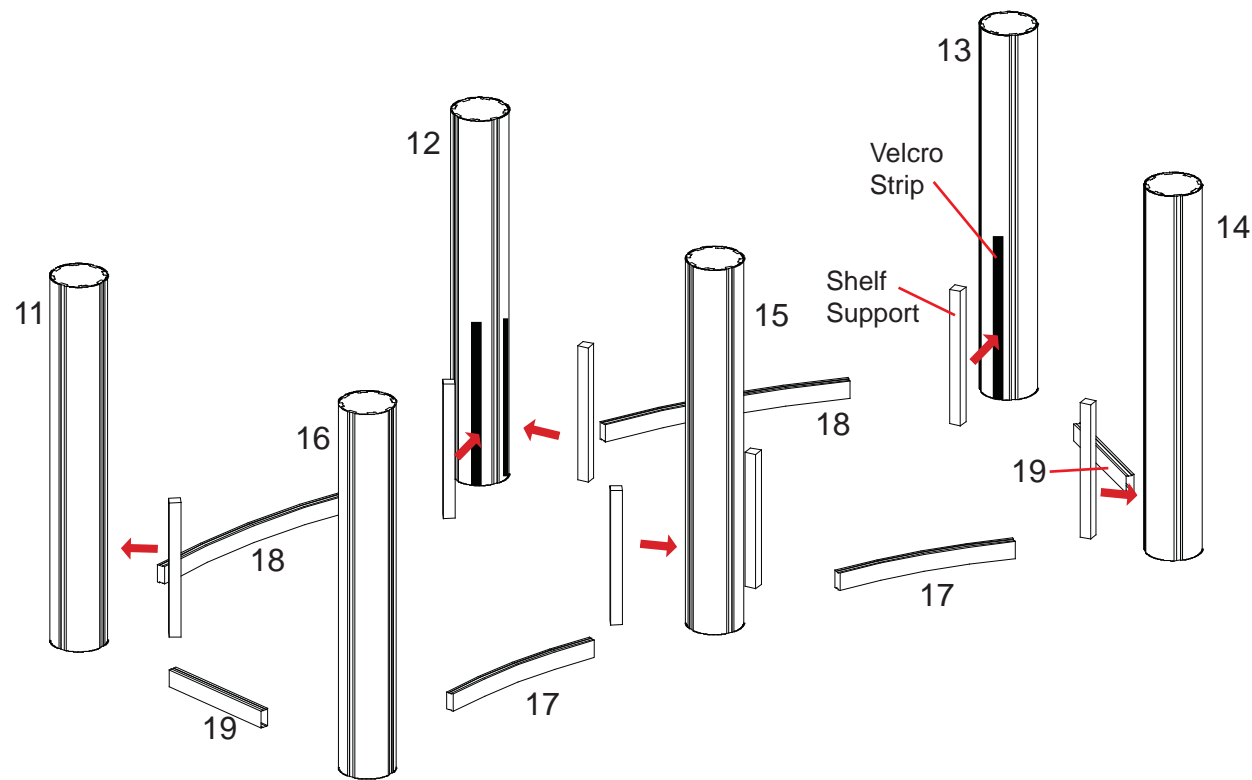
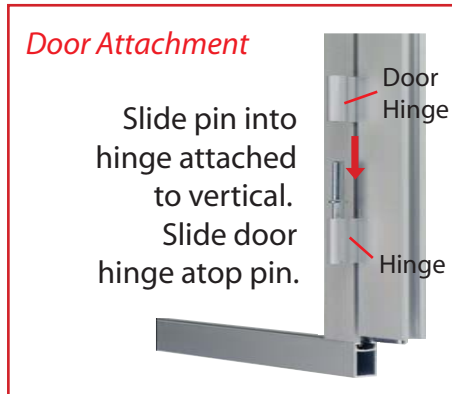
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Item	Qty.	Description
11	1	38" h Vertical Extrusion
12	1	38" h Vertical Extrusion
13	1	38" h Vertical Extrusion
14	1	38" h Vertical Extrusion w/ Door Hinges
15	1	38" h Vertical Extrusion w/ Door Stop
16	1	38" h Vertical Extrusion w/ Door Hinges
17	4	16.5" Curved Horizontal Extrusion
18	4	11.5" Horizontal Extrusion
19	4	22.95" Curved Horizontal Extrusion

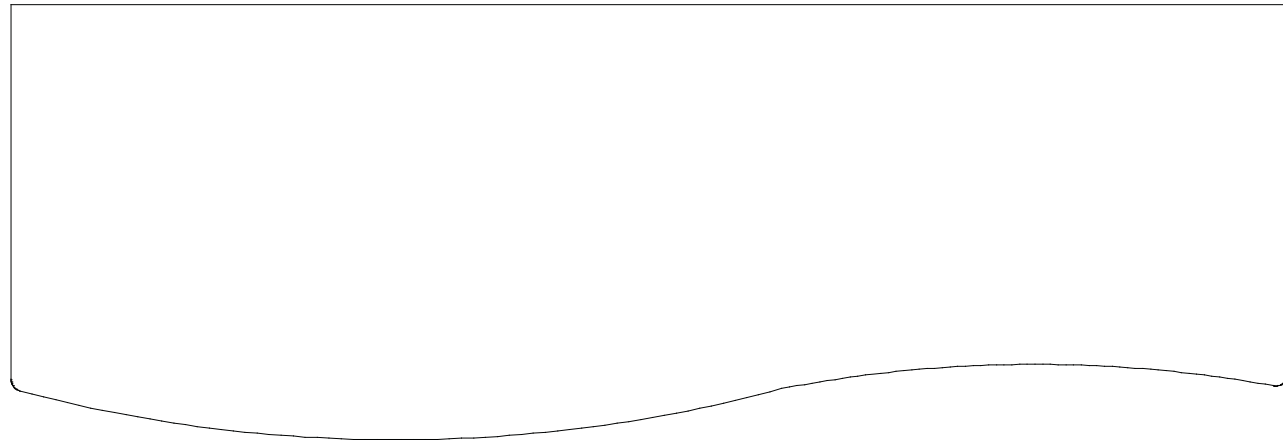


Steps:

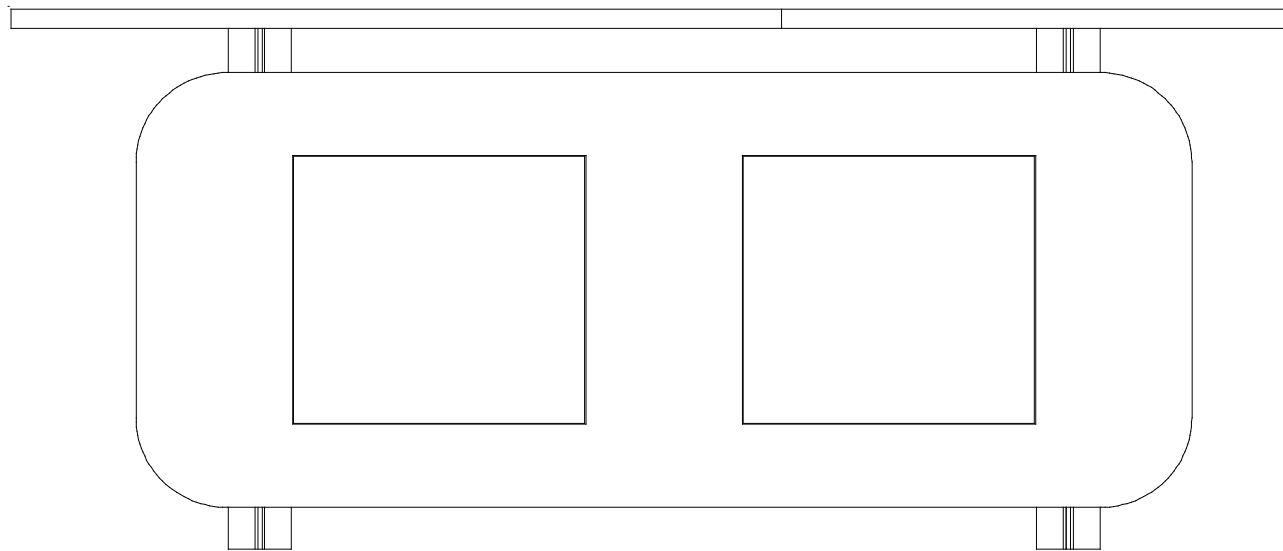
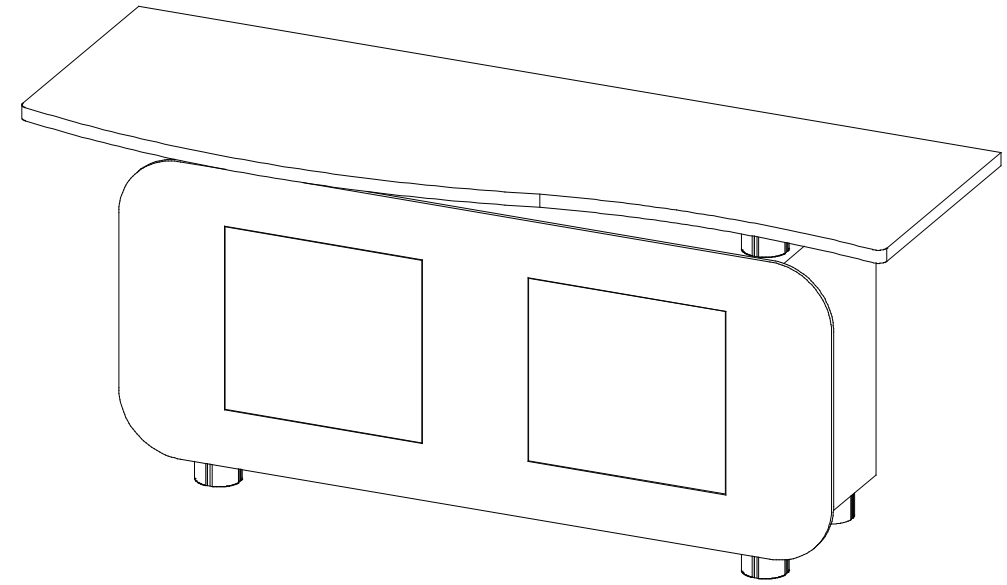
- 1) Attach lower horizontal extrusions [17, 18 and 19] between vertical extrusions [11, 12, 13, 14, 15 and 16].
- 2) Place inserts and attach doors where indicated.
- 3) Attach upper horizontal extrusions [17, 18 and 19] between vertical extrusions [11, 12, 13, 14, 15 and 16] and atop doors and inserts.
- 4) Velcro shelf supports to inside of assembled pedestal, then set internal shelves atop supports.
- 5) Place counter top on assembled pedestal.



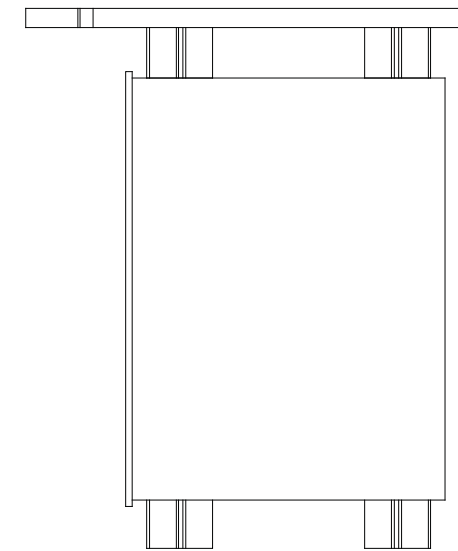
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Top View

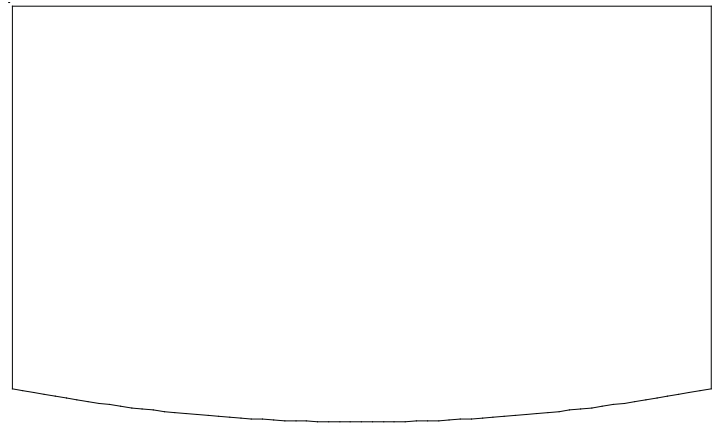


Front View

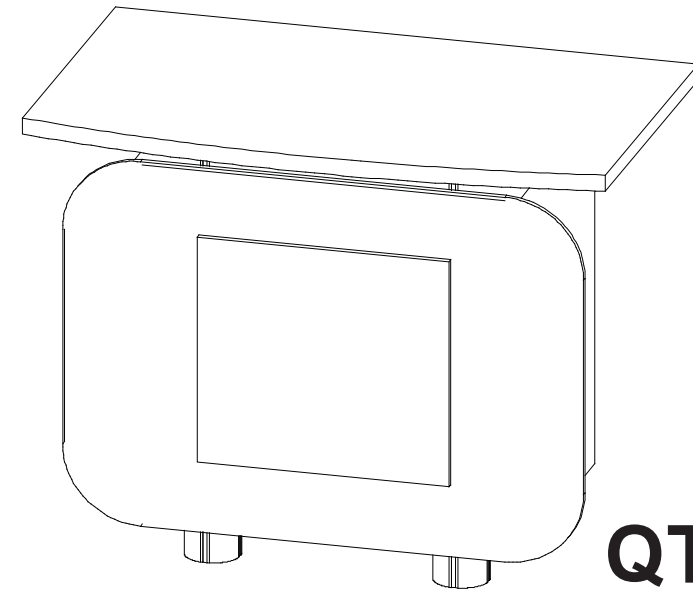


Side View

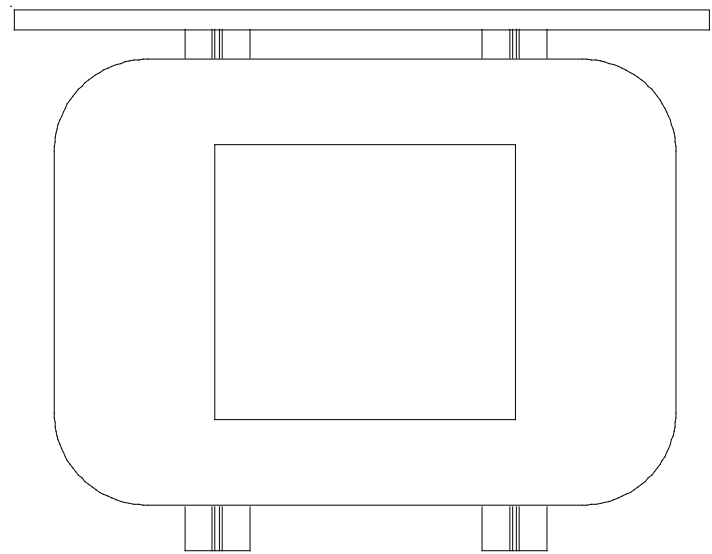
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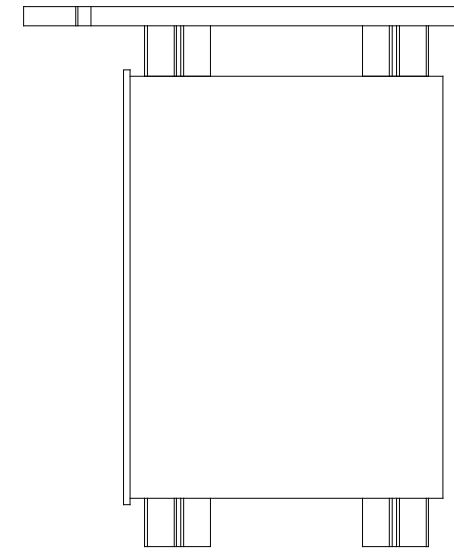
Top View



QTY. 2



Front View



Side View

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